

Purchasing Receipts

PO No	Supplier Item No	Line Item No	Ref No	Purchased Item	Terms	For Project No	Description	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO040427	MES0022-VC	1	1	Net 30	M304TS0.750W.049	304 Sq Tube .75X.75X.049W	: MATERIAL: AISI 304/316 SEAMLESS STEEL SQUARE TUBING AS PER ASTM A564 MILL FINISH OR ASTM A269 MILL FINISH receive ft		600	7/19/2018	600	S094528	Stock	7/20/2018	\$ 3.80 / ft	0		\$2,280.00	Metaux Solutions	
		2			M304B0.250x0.500	304 Bar .250 X .500 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft			200		217	S094529	Stock	7/20/2018	\$ 4.25 / pcs	0		\$921.19	Metaux Solutions	
																			Total: 800 817 \$2,417.23	

Plex 7/20/2018 1:17 PM *dart.Tollis.Andrew*

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 *Tel.:* 450 641-3330

Shipping Order

17/07/2018

Order : 136651
Reference : 40427
Ship : PICK UP / PICK UP

Customer: 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To

Same

Tel.: 1 613 632-3336

<i>Item No.</i>	<i>Description</i>	<i>Qty</i>	<i>Qty. Delivered</i>	<i>B/O Qty</i>
SSQT34340494	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N 304 SQ TUBE .750 X .049 WALL 30 X 20' ***** HT: 9H855 M	600	600	0
SF14124HR	304 STAIN FLA .25" X .500" HR 17 X 12.75' HT: 67736108 M	216.75	216.75	0

SHIP JOURNEY COLLECT
JP

Shipping : _____
Package No : _____
Merchandise Received : _____

Ref. : _____



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040427

E-MAILED
JUL 09 2018

Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040427
PO Date: 7/9/18
Due Date: 7/13/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, ChantalPhone: clavoie@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M304TS0.750W.049		304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft	Firmed	-	7/13/18	600 ft	0 ft ✓ 600 ft	600 ft	\$3.80/ft	\$2,280.00
2		M304B0.250x0.500		304 Bar .250 X .500 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	7/13/18	200 pcs	0 pcs ✓ 216.75 ft	200 pcs	\$4.25/pcs	\$850.00

Grand Total: \$3,130.00

Order Notes

Plex 7/9/18 7:22 AM dart.lavoie.chanta

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 part notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/9/18 7:22 AM dart.lavoie.chantal



Métaux Solutions

L'alliage de qualité et de rapidité!

2625, Boul. Jacques-Cartier Est
Longueuil (Québec) J4N 1L7

info@metauxsolutions.com

T 450 641-3330

Ext : 1-800-967-2003

CERTIFICAT D'ANALYSE

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

17 juillet 2018

Stainless Steel T.I.G. Welded Tubing.

Country of Melt: Taiwan, Country of Origin: Taiwan.

<u>Item</u>	<u>Description</u>	<u>Heat No.</u>	<u>Finish</u>	<u>Specification</u>	<u>Grade</u>
1:	3/4" SQ X 0.049"W X 20'	9H855	MF	ASTM A554-16	MT-304
2:	3/4" SQ X 0.120"W X 20'	SH982	MF	ASTM A554-16	MT-304
3:	1-1/2" SQ X 0.180"W X 20'	5G289	MF	ASTM A554-16	MT-304
4:	2" SQ X 0.180"W X 20'	SH035	MF	ASTM A554-16	MT-304
5:	3" SQ X 0.120"W X 20'	TBH100713	MF	ASTM A554-16	MT-304

CHEMICAL PROPERTIES

	<u>C</u>	<u>Si</u>	<u>Mn</u>	<u>P</u>	<u>S</u>	<u>Cr</u>	<u>Ni</u>	<u>Mo</u>	<u>N</u>	<u>Cu</u>
1:	.015	.430	1.10	.035	.003	18.21	8.07			
2:	.020	.390	1.43	.029	.010	18.05	8.03			
3:	.018	.390	1.38	.033	.004	18.27	8.05			
4:	.024	.370	1.43	.031	.005	18.19	8.04			
5:	.028	.430	1.21	.033	.003	18.20	8.09			

MECHANICAL PROPERTIES

	<u>Tensile (N/mm²)</u>	<u>Yield (N/mm²)</u>	<u>Elong. (%)</u>	<u>Hardness (HRB)</u>	<u>Flattening</u>	<u>Hydrostatic</u>	<u>Eddy Current</u>
1:	698.00	352.00	46.00	89.50			
2:	641.00	297.00	53.00	86.00			
3:	654.00	327.00	52.00	89.00			
4:	628.00	292.00	53.00	85.00			
5:	668.00	326.00	51.00	88.00			

WE HEREBY CERTIFY THAT TO THE BEST OF OUR KNOWLEDGE, THE MATERIAL LISTED ABOVE HAS BEEN MANUFACTURED IN ACCORDANCE WITH AND MEET THE ABOVE APPLICABLE SPECIFICATIONS AND GRADES, AND ALSO THAT THE MATERIAL WAS PRODUCED IN A MERCURY FREE ENVIRONMENT. THE CHEMICAL COMPOSITIONS OF THE MATERIAL ARE IN ACCORDANCE WITH ASTM A240.

Page: 1/1

Carrie Wang

Authorized Signature

1/11/2018

Date

ITEM : 30 X 20'
COMMANDE : 136651
REF : 40427

Métaux Solutions inc. certifie que les analyses sur ce document sont exactes et que le matériel rencontre les spécifications énumérées.

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

△
ASTM A553 MILL FINISH

OR
ASTM A269 MILL FINISH

FINISH:

M304TS | A.AAA | W | TTT |
WIDTH | WALL |

PART NUMBER:

EG. 0.75" X 0.75" X 0.049 WALL = M304TS.750W.049

WHERE:
A.AAA = WIDTH IN INCHES
TTT = WALL THICKNESS IN INCHES

RELEASED
2014-05-26
JAD

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL. SPECIFICATION (SEE NCR 4-3816)		DB	14.06.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. REASON: SPEC ADDED FOR 1/2" TUBING		AJS	08.10.18
B	DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 08-045 FOR DETAILS).		AJS	08.08.28
A	NEW ISSUE		DS	01.08.08
REV.	DESCRIPTION	BY	DATE	
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	DB	DRAWING NO.		
CHECKED	DB	M304TS	REV. D	
MFG. APPR.	DB	TITLE	SHEET 1 OF 1	
APPROVED	DB	304/316 SQUARE TUBING	SCALE	
DATE	14.05.20	Copyright © 2011 by DART AEROSPACE LTD This document is private and confidential. It is the property of DART AEROSPACE LTD and is loaned to the recipient for the sole purpose of manufacture to DART AEROSPACE LTD. It is not to be reproduced, copied, or distributed to any other party without written consent of DART AEROSPACE LTD.	None	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304750.750W.049
 DATE: 18/07/20

PO / BATCH NO.: P0040427/5094528

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 600'
 QUANTITY INSPECTED: 600'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750"
 THICKNESS RECEIVED: 0.750"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	<u>ASTM A554</u>
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	<u>HT: 94855</u>
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/07/20</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

BÖLLINGHAUS STEEL Bollinghaus Steel, SA DIN EN ISO 9001:2008 TÜV CERT No. 01 100 030458		Automaßenprüfung/ Mill Test Certificate/Certificado de Qualidade EN 10204:2004 / 3.1 Unsere Innere Verweisung / Our Int. Ref. / ref Int 5800038278 000010		Nr.: / Nro.: / N.º.: 0000136628 Datum / Date / Data 19.12.2017																														
Spesifikation / Standards / Normas TYPE 304/UNS S30400 and TYPE 304L/UNS S30403 acc. to ASTM A276/A276M-16a, ASTM A182/A182M-16a, ASTM A183/A183M-16, ASTM A479/A479M-16a, ASTM A320/A320M-15a, ASTM A314-15, ASTM A262-15 Pract. E, AMS QQ-S-783D, AMS 5630J, AMS 5847K, ASME SA479/SA479M, ASME SA276, ASME SA182/182M, ASME SA 193/SA193M, ASME SA320/SA320M, NACE MR0175-2015, execution as per ASTM A484/A484M-16.																																		
Kunde / Customer / Cliente 			Endgültiger Kunde / Final Customer / Cliente Final 																															
Bestell-Nr./Order Nr./Enc.-Nr. c110766		Bestell-Nr./Order Nr./Enc.-Nr. c110766.1																																
Produktgruppe / Product Group / Grupo Produto AISI 304L FLAT 1/4 X 1/2"		Gewicht / Weight / Peso 1.059 lb		Bunde / Bundle / Atados 01																														
Werkstoff-Nr. Material-no. Qualidade 1.4307		Werkstoff-Normbezeichnung / Material standard grade / Norma do material X 2 CrNi 18-9																																
Beschreibung / Description / Descrição Stainless steel flat bars, hot rolled, heat treated, straightened and pickled US DFAR 252.225-7009: MELT SOURCE: France / MFG: Portugal.																																		
Chemische Analyse in % / Chemical composition in % / Análise química em % <table border="1"> <tr> <td rowspan="2">Schnellzettel-Nr. Cast nr. / Fusão nr. 67736108</td> <td>C</td> <td>0.018</td> <td>Si</td> <td>0.525</td> <td>Mn</td> <td>1.164</td> <td>P</td> <td>0.029</td> <td>S</td> <td>0.025</td> <td>Cr</td> <td>18.127</td> <td>Ni</td> <td>8.045</td> </tr> <tr> <td>EAF+AOD</td> <td>Mo</td> <td>0.376</td> <td>Co</td> <td>0.117</td> <td>Cu</td> <td>0.406</td> <td>N</td> <td>0.080</td> <td>Ti</td> <td>0.002</td> <td>-</td> <td>-</td> <td>-</td> </tr> </table>						Schnellzettel-Nr. Cast nr. / Fusão nr. 67736108	C	0.018	Si	0.525	Mn	1.164	P	0.029	S	0.025	Cr	18.127	Ni	8.045	EAF+AOD	Mo	0.376	Co	0.117	Cu	0.406	N	0.080	Ti	0.002	-	-	-
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0000136628

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
(NOTE: AISI 303 NOT ACCEPTABLE)

△ SPECIFICATION:
ASTM A276 OR ASTM A240
PART NUMBER:
M304B/T.TTT | WWWWWWW |
THICK | WIDTH |

WHERE "T,TTT" = THICKNESS IN INCHES
AND "WWW,WWWW" = WIDTH IN INCHES

△ EG. 0.5" x 3.0" BAR = M304B0.500X03.000
EG. 0.5" x 12.0" PLATE = M304B0.500X12.000

△ 2010-11-30
△ JN

ADDED PLATE TO PURCHASE MATERIAL ADDED PLATE RELATED SPECIFICATIONS AND EG. CHANGED TITLE FROM 304/316 BAR TO 304/316 BAR/PLATE		MB	10/11/25
B	REFORMAT DWG. ADD SPEC'S (ZN D8-1).	CP	09/07/15
A	NEW ISSUE	PH	05/06/10
REV	DESCRIPTION	BY	DATE

DESIGN	DRAWN	DART AEROSPACE LTD	
DRAWN	BY	HAWKESBURY, ONTARIO, CANADA	
CHECKED	BY	DRAWING NO.	REV. C
MFG. APPR.	BY	M304B	SHEET 1 OF 1
APPROVED	BY	TITLE	SCALE
DE APPR.	BY	304/316 BAR/PLATE	NOTES
DATE	10.11.25	COPYRIGHT © 2010 BY DART AEROSPACE LTD No part of this document may be reproduced, stored in a retrieval system, or transmitted, in whole or in part, by any means, electronic, mechanical, photocopying, or otherwise, without the prior written permission of DART AEROSPACE LTD.	

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304B0.250X0.500
 DATE: 18/07/20

PO / BATCH NO.: P0040427/5094524

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 216.75
 QUANTITY INSPECTED: 216.75
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250"
 THICKNESS RECEIVED: 0.250"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	ASTM A276
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	HT:67736108
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/07/20</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in